



14293

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	NOT SOLD SEPARATE, Cylinder B	1	(Order Long Block 807736A1)	
2	19	34270	EXPANSION PLUG, (.625 Diam	6		
3	17	35465	PIN, Dowel (.312), Dowel	6		
4	22	72640	PLUG	2		
5	23	85674	BEARING SET	1		
6	22	48556	BUSHING, Reducer (.250 to .125)	2	(Brass Drain Plug)	
7	22	32802	1 PLUG, Pipe (.125-27)	2	(Brass Drain Plug)	
8	22	860088	BUSHING	2	(Plastic Drain Plug)	
9	22	806608A	1 PLUG KIT, Blue	2	(Plastic Drain Plug)	
10	25	806609	QUAD RING	2	(Plastic Drain Plug)	3
11	22	42796	VALVE, Oil Filter Bypass	1		
12	19	816565	PLUG, Pipe(.468)	1		
13		811844	1 LIFTER, Roller	12		
14		824331	1 RETAINER, Lifter	2		
15	10	824332	1 SCREW, (.312-18 x .625)	4		
16		824148	1 BALANCED SHAFT	1		
17		NSS	NOT SOLD SEPARATE, Bearing	1		
18	31	824150	1 BEARING, Needle, Rear	1		
19		824153	1 RETAINER, Balance Shaft	1		
20	10	17343	2 SCREW, (.250-20 x .500)	2		
21	43	824151	1 GEAR KIT	1		
22	10	824152	1 SCREW	1		
23	10	824329	3 SCREW, (.312-18 x .750)	3		
24	431	824327	1 CAMSHAFT	1		
25	17	35312	1 PIN, Dowel	1		
26		17161	1 CHAIN, Timing	1		
27	43	824328	1 SPROCKET, Camshaft	1		
28	43	17160	1 SPROCKET, Crankshaft	1		
29	10	824329	3 SCREW, (.312-18 x .750)	3		
30		824333	1 RETAINER, Camshaft	1		
31	10	824334	2 SCREW, (.250-20 x .500)	2		
32	22	37682	1 ELBOW, (45 Degree)	1		
-	27	807756A96	1 GASKET SET, Engine Overhaul	1		